



Ultrasonic Transmitters vs. Guided Wave Radar for Level Measurement

INTRODUCTION

With over 20 different level measurement technologies on the market today, it is important to choose the right level transmitter for your process conditions. This document provides information on two of the most commonly used level measurement technologies - **Ultrasonic** and **Guided Wave Radar** (GWR).

Ultrasonic technology has been on the market for years and is still considered a trusted technology throughout the industry. Ultrasonic is non-contacting and offers a cost-effective solution for most straight-walled tank applications.

Over the years, however, newer level measurement devices have emerged into the market and are quickly capturing market share from older technologies that use sound or echo-based measurement - including Ultrasonic transmitters. Technologies such as **Guided Wave Radar** (GWR) are price comparable and have proven to be a much more reliable solution in even the most irritating conditions. Guided Wave Radar is suitable for both liquid and solid applications and operates independent of process conditions.

In today's market, Guided Wave Radar is among the most versatile technologies being used for level measurement. Additionally, unlike Ultrasonics which tend to be installation sensitive, Guided Wave Radar offers a solution that will work in all applications.

ULTRASONIC TECHNOLOGY

Ultrasonic is a non-contact level measurement method that uses sound waves to determine the process material being measured.

Ultrasonic transmitters operate by sending a sound wave, generated from a piezo electric transducer, to the media being measured. The device measures the length of time it takes for the reflected sound wave to return to the transducer. A successful measurement depends on reflection from the process material in a straight line back to the transducer. However, there are various influences that affect the return signal. Factors such as dust, heavy vapors, tank obstructions, surface turbulence, foam and even surface angles can affect the returning signal. That is why the conditions that determine the characteristics of sound must be considered when using Ultrasonic measurement.

“A successful measurement depends on reflection from the process material in a straight line back to the transducer.”

Other problematic aspects of Ultrasonic transmitters to consider include:

Vacuum Applications

- Sound must travel through a medium (usually air)
- The absence of air molecules prevents the propagation of sound waves

Surface Condition

Angles

- Sound waves must be sent and received in a straight line
- Reflective surfaces must be flat (i.e. Non-agitated/Non-turbulent condition)

Irregularities

- Foam and other debris collected on the surface of the liquid which absorbs the sound waves and impedes their return sound travel to the sensor

Temperature Limits

- Ultrasonic units are typically plastic with a maximum temperature of 140°F (60°C)
- Varying process temperatures may generate inaccurate readings

Pressure Limits

- Ultrasonic devices are not intended for extreme pressure limits
- Maximum working pressures should not exceed of 30 PSIG (2 Bar)

Environmental Conditions

- Ultrasonic devices should be mounted in a predictable environment
- Vapor, condensing humidity, and other contaminants that change the speed of sound through air greatly effect the accuracy of the return signal



ULTRASONIC TECHNOLOGY

The most popular benefit of through-air measurement principles like Ultrasonic, Radar, or Laser measurement is the fact that the measuring signal never comes in contact with the product being measured (see Fig. 1). But if you think about it, this ‘fact’ is not entirely accurate. Take Ultrasonics for example: When sound energy leaves the transducer, it travels through air at 1,125 feet per second until it reaches its target (i.e. liquid surface). Similar to all other “non-contacting” type of level measurement, at some point the measuring signal must come in contact with the liquid surface before it begins its return trip back to the sensor. This not only explains why the air quality between the sensor and liquid surface can be problematic, but also why the quality of the liquid surface needs to be accounted for. Every disturbance it picks up on its way down and back will disturb the actual level measurement information in the signal.

It is important to understand that Ultrasonic transmitters will provide a sensible solution, when properly applied. Remember, the Ultrasonic transmitter is just as good as the echo it receives.

“Remember, the Ultrasonic Transmitter is just as good as the echo it receives.”

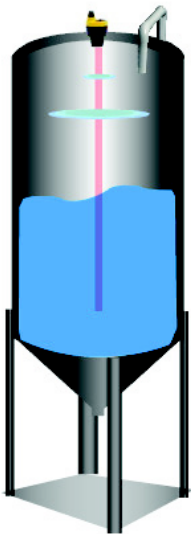


Figure 1. Ultrasonic transmitter mounted on top of tank

GUIDED WAVE RADAR (GWR) TECHNOLOGY

Guided Wave Radar (GWR) is a contacting level measurement method that uses a probe to guide high frequency, electromagnetic waves as they travel down from a transmitter to the media being measured (see Fig. 2).

GWR is based upon the principle of Time Domain Reflectometry (TDR), which is an electrical measurement technique that has been used for several decades in various industrial measurement applications; among its first fields of application was the location of cable damage. In level measurement, however, TDR has only been used for a little over a decade.

With TDR, a low-energy electromagnetic pulse is guided along a probe. When the pulse reaches the surface of the medium being measured, the pulse energy is reflected up the probe to the circuitry which then calculates the fluid level from the time difference between the pulse sent and the pulse reflected. The sensor can output the analyzed level as a continuous measurement reading through its analog output, or it can convert the values into freely positionable switching output signals.

Advantages of GWR in the level industry are endless. Unlike older technologies, GWR offers measurement readings that are independent of chemical or physical properties found in the contact media. Additionally, GWR performs equally well in liquids and solids.

“Unlike older technologies, GWR offers measurement readings that are independent of chemical or physical properties found in the contact media.”



Figure 2. GWR technology measuring liquid level in process vessel

GUIDED WAVE RADAR TECHNOLOGY

GWR is suitable for a variety of level measurement applications including:

Unstable Process Conditions

- Changes in viscosity, density, or acidity do not effect accuracy

Agitated Surfaces

- Boiling surfaces, dust, foam, vapor do not effect device performance
- Recirculating fluids, propeller mixers, aeration tanks

Extreme Operating limits

- GWR performs well under extreme temperatures up to 600°F (315°C)
- Capable of withstanding pressures up to 580 PSIG (40 Bar)

Fine Powders & Sticky Fluids

- Vacuum tanks with used cooking oil
- Paint, latex, animal fat and soy bean oil
- Saw dust, carbon black, titanium tetrachloride, salt, grain

One of the most common misconceptions of GWR is the effects of product build-up on the probe. One would think that if you have a mass of product stuck to the probe, or a coating of product throughout the entire probe length, that the signal would misidentify the true liquid surface (see Fig. 3).

This in fact is not the case with advanced GWR technology. The radar signal of GWR has a very large detection area around the probe covering 360° of area over several feet of coverage. When this pulse energy comes in contact with a mass of product on the probe, the signal is returned and analyzed to see if it is the true liquid level (see Fig. 4). Since the liquid level always has a larger signal return than the smaller mass that is sticking on the probe, the liquid surface is easily identifiable. The advanced algorithms developed over the last decade have made this contacting form of level measurement the ideal solution for even the stickiest of fluid applications.

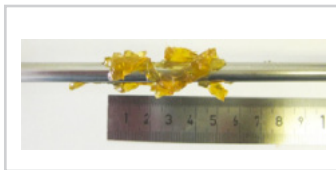


Figure 3. Sticky product covered over a 2" length of 1/4" OD rod probe.

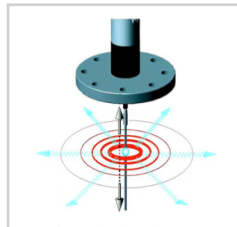


Figure 4. Sound energy pulse advances outward from the probe surface.

COMPARISON POINTS

Ultrasonic Transmitters vs. Guided Wave Radar Transmitters

The chart below compares some important features between Ultrasonic and Guided Wave Radar

ULTRASONIC TRANSMITTERS	GUIDED WAVE RADAR TRANSMITTERS
MEASUREMENT PRINCIPLE	
Sound Waves	High-Frequency Radar Impulses
CONTACT TYPE	
Non-Contact Measurement	Contact Measurement
OPERATING LIMITS	
Limited Pressure and Temperature Limits	Extreme Temperature and Pressure Does Not Effect Device Performance
MOUNTING	
Top Mounted	Top Mounted
ENVIRONMENTAL AND APPLICATION CONDITIONS	
Effect Measurement Performance	Not Effected
COST	
Cost-Effective	Moderately Priced
OVERALL PERFORMANCE	
Acceptable Performance is Based On Strength of Reflection or Echo Received	Exceptional Performs Well Independent of Process Conditions

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For more information on Flow Line Option's **Tracer 1000™ Guided Wave Radar**, please contact:

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